

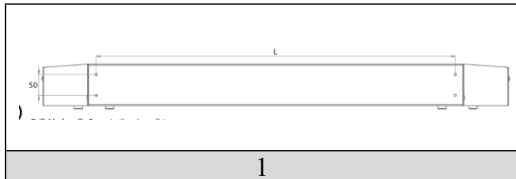
Instructions for Use: Rolling Heat Sealer

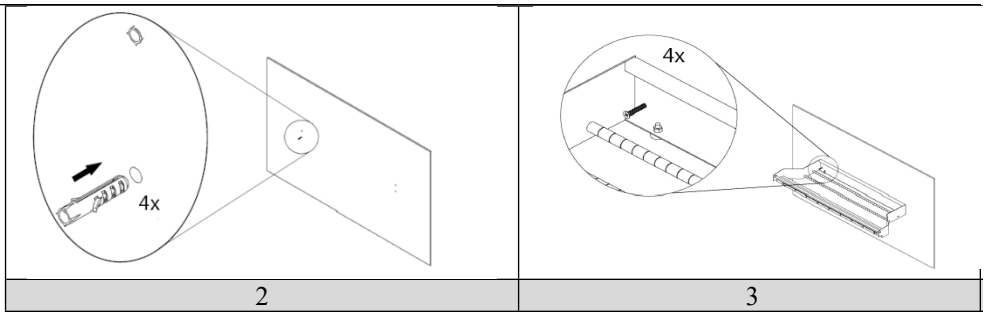
Brand Name of Product	Rolling Heat Sealer
Generic Name of Product	Heat Sealer
Product Code Number(s)	30.100.561
Purpose of Product	To seal sterile packaging.
Range of Applications for Product	<ul style="list-style-type: none"> • Paper/poly packaging • Tyvek/poly packaging • NOT to be used for poly dust covers
Key Specifications of Product	<ul style="list-style-type: none"> • Continuous feed rolling sealer • Conveniently arranged LCD display and keyboard control • Microprocessor controlled • Parameter control and USB module • RS232 serial communication port

Shipping & Storage

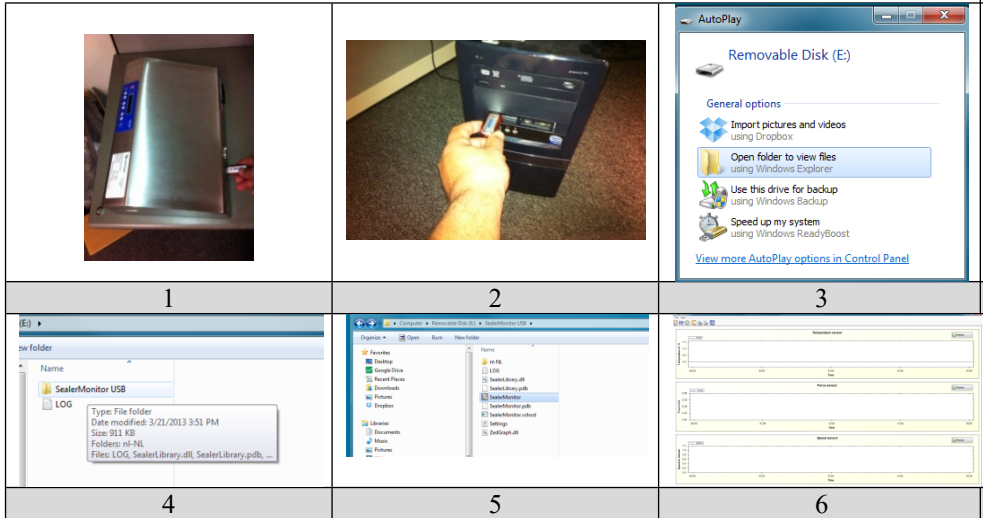
Shipping Conditions & Requirements	The heat sealer should always be transported in its original box or appropriate return box provided and stowed in such a way that the machine cannot move within its box. Using packaging materials other than the originals can lead to damage on the inside and outside of the heat sealer.
Storage Conditions	Please store the standard transport box, including filling foam, for future use, as you might ship the heat sealer for preventive maintenance or calibration. This will ensure a maximum level of protection (if properly placed) against transportation damages.
Packaging Contents	The heat sealer has been carefully packed and stowed to avoid any damage during transportation. The packaging has been tested and will protect the heat sealer during normal transportation handling.
Shelf Life	N/A

Instructions for Using Product

Description of Use(s)	N/A
Preparation for Use	<ul style="list-style-type: none"> • Before unpacking, please check if the packaging is damaged. If this is the case, please notify the forwarder to claim transport damages. Manufacturer is not responsible for these damages and does not accept any claim arising from this action. • Please ensure all parts are included. • For best performance, install heat sealer in an area that: <ul style="list-style-type: none"> ○ Has enough space for ventilation. ○ Is in an area not exposed to direct sunlight or other heat source. <ul style="list-style-type: none"> ▪ Direct sunlight can activate the transportation mechanism within the machine that is switched on by an opto-sensor which is sensitive to light. ○ Is not subjected to vibrations or shocks. ○ Is dust free
Diagrams (drawings, pictures)	<p style="text-align: center;">Roll Cutter Instructions</p>  <p>The diagram shows a side view of a roll cutter. It is a long, narrow rectangular device with a handle on the left side. The handle has a width of 50 units. The main body of the device is labeled with 'L' for length. There are several small arrows and lines indicating specific features and dimensions of the roll cutter.</p>



Software Installation Instruction Photo's



Steps for Use of Product

Instructions for Using Heat Sealer

1. Verify that if the on/off switch is off. If the on/off switch is positioned at 0, the machine is switched off.
2. Connect the power supply cable to the heat sealer first and then to a grounded socket with the correct voltage (according to type label at the rear side of the sealer) by means of the supplied power cable.
 - a. **ALWAYS USE A GROUNDED POWER SUPPLY SOCKET**
3. Switch the on/off switch to 1.
4. Depress arrow indicating direction up or down and hold until the desired setting temperature is displayed.
5. The heat sealer's display will mention "temperature is too low, please wait." From this moment on it takes ± 5 minutes before the pre-set temperature (at 180°C) is reached.
6. Two beeps will indicate that the pre-set temperature has been reached and the display will switch to the stand-by screen. (Before you start sealing your packaging, please check the required temperature level as specified by the packaging material manufacturer. If the temperature is not 180°C, adjust the temperature accordingly.)
7. Insert the open end of pouch package into the sealer machine from the left side.
8. Push the package to the right all the way completely through the machine.
9. Evaluate seal to ensure the package is completely sealed.

Roll Cutter Instructions

1. Drill 4 holes of 5mm to the given distance.
2. Use the correct 6 mm plugs for the specific base material.
3. Use the correct screws for the 6mm plugs.

Software Instructions

	<ol style="list-style-type: none"> 1. The heat sealer is equipped with a USB-module on the back on the machine. Plug USB data stick (not supplied) in the module before use and remove when finished in order to log parameters of each seal. 2. Plug USB data stick into an open USB port on your PC. 3. A window will open, select “Open folder to view files.” 4. Select “Sealer Monitor USB” Folder. 5. Select “Sealer Monitor.” 6. Graph will appear with parameters of each seal. Each log will include: <ol style="list-style-type: none"> a. Number of the seal b. Temperature c. Pressure d. Speed
Interpretation of Results	N/A
Contraindications of Test Results	N/A
Documentation	N/A
Special Warnings and Cautions	<ul style="list-style-type: none"> • The heat sealer should not be opened by unauthorized staff to avoid any injuries caused by electric shock or by the transport mechanism. <ul style="list-style-type: none"> ○ Guarantee and warranty will become void as soon as the heat sealer has been opened by unauthorized staff without prior written permission by manufacturer. • Obstructing the ventilator at the bottom of the heat sealer could cause overheating to the electronic components within the heat sealer. This could cause serious damage to the heat sealer. Please check the cleanliness of the finger protector grill of this ventilator regularly to avoid clogging which will cause improper cooling. • Cleaning the grill should be done with the power supply socket disconnected from the heat sealer. • Although the automatic paper feed-in of the heat sealer is protected, one should prevent small articles (like small tips of instruments) from being fed in together with the packaging. These objects may cause internal damage to the transportation mechanism as well as to your instruments. Never put objects other than packaging material into the heat sealer. • The only power supply cable which may be used to connect your heat sealer to the power supply socket is the one which is supplied together with the machine. Other power supply cables may not be used. • Do not use heat sealer on polyethylene foil, soft PVC foil, hard PVC foil, polyamide foil or polypropylene foil.
Disposal	N/A

Reprocessing Instructions	
Point of Use	N/A
Preparation for Decontamination	N/A
Disassembly Instructions	N/A
Cleaning – Manual	Clean heat sealer using alcohol disinfectant wipes.
Cleaning – Automated	N/A
Disinfection	N/A
Drying	N/A
Maintenance, Inspection, and Testing	<p>Routine maintenance:</p> <ul style="list-style-type: none"> • Regularly clean the ventilator on the bottom of the machine. This will prevent dust from clogging the grills of the finger protector, which would result in insufficient cooling. <p>Preventive Maintenance:</p> <ul style="list-style-type: none"> • In order to guarantee optimal functioning of the heat sealer and in order to prevent corrective maintenance, it is recommended to have the machine checked and cleaned at least twice a year. During this inspection, the following parts are checked on wear and tear and, if necessary, replaced: <ul style="list-style-type: none"> ▪ 12.210.300: Transport belts ▪ 30.200.039: Teflon strip on heating elements ▪ 30.200.041: Teflon strip on guiding bars

	<ul style="list-style-type: none"> ▪ For the article numbers and descriptions of all other parts, refer to your dealer and/or to the technical documentation. • Technical Data <ul style="list-style-type: none"> ▪ Temperature range: 50° - 199°C ▪ Running speed: 8,5 m/min ± 5% ▪ Seal seam width: 12mm (flat seal), 15mm (rib seal) ▪ Sealing force: 100 ± 5% Newton ▪ Fuses: 2 x 3.15AT, 1 x 1,6AT, 1 x 250MAT (220/240VAC): 2 x 5AT, 1 x 3,15AT, 1 x 500MAT (100/120VAC) ▪ Power consumption: max. 365 W, average 180 W ▪ Main voltage: 220/240VAC 50/60Hz, 100/120 VAC 60Hz ▪ Dimensions: 405x290x160 mm ▪ Weight: 12 Kg <p>Caution: To avoid the risk of electric shock, do not open the casing of the sealer. Repairs should be undertaken by experts only.</p>
Reassembly Instructions	N/A
Packaging	N/A
Sterilization	N/A
Storage	N/A
Additional Information	N/A

Related Healthmark Products	N/A
Other Product Support Documents	N/A
Reference Documents	Sterilization Brochure, Sterilization Price List
Customer Service Contact	Healthmark Industries Company, Inc. 18600 Malyn Blvd. Fraser, MI 48026 1-586-774-7600 healthmark@hmark.com hmark.com